

Date: Thursday, 18/06/2009 10:05:34 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HAT BIN (407), IVORY
Job Number : 48654	
Estimate Number : 13676	
P.O. Number :	Part Number : D38351KIV
This Issue : 18/06/2009 S.O. No. :	Drawing Number : D3835
Prsht Rev. : NC	Project Number :
First Issue : / / Type : THERMOFORMING	Drawing Revision : <i>EC</i>
Previous Run : 48641A	Material : MKYD6185S125P362015
Written By : <i>[Signature]</i>	Due Date : 25/06/2009 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est. Rev. A. 08.12.03 New Issue DL Est. Rev. B 09/04/15 Thicker Material DL verified by:EC Est REV C Add Colour Code 09/06/02 DL	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MKYD6185S125P362015

6185 KYDEX .125"



Comment: Qty.: 11.4264 sf(s)/Unit Total : 11.4264 sf(s)
 6185 Kydex .125" Ivory *M 110426*

2.0

HAND FINISH TH

HAND FINISHING THERMOFORMING

**Comment:** HAND FINISHING THERMOFORMING

1) Machine set up

3.0

HAND FINISH TH

HAND FINISHING THERMOFORMING

**Comment:** HAND FINISHING THERMOFORMING

1) Cut sheet to required blank size

4.0

THERMOFORMING

THERMOFORMING MACHINE

**Comment:** THERMOFORMING MACHINE

Thermoform as per Dwg. D3835-1 and folio (FTA 407 Hatbin)

Dwg. Rev. *S*Folio Rev. *B*

BB 09/06/18 *(XL)*

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HAT BIN (407), IVORY

Job Number: 48654

Part Number: D38351KIV

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Visually inspect for proper formation of each part

BB 09/06/18 (X1)

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

Wh 09/06/18

7.0

HAND FINISH TH

HAND FINISHING THERMOFORMING



Comment: HAND FINISHING THERMOFORMING

1) Trim to Finished Dimensions

Wh 09/06/19

8.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Check dimensions to ensure conformity to drawing tolerances.

Wh 09/06/19

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

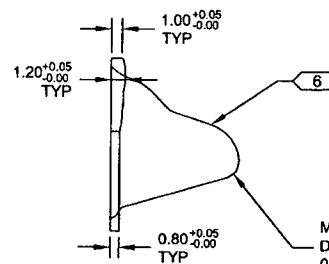
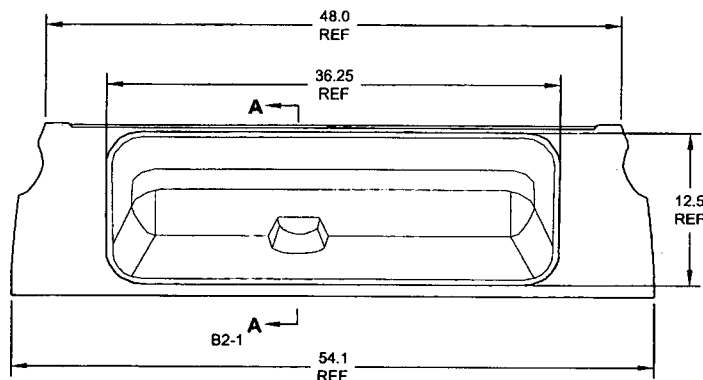
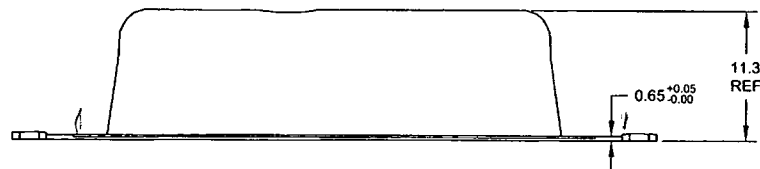
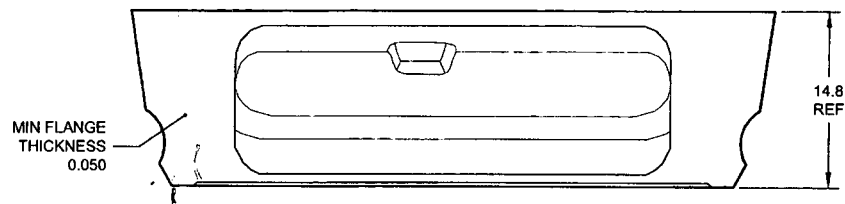
Job Completion



*close at
Ø.*

mf 09-06-22

8 7 6 5 4 3 2 1



SECTION A-A
SCALE 2X

RELEASED

D3835-1 HAT BIN
(BELL 407)

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: 5.2 lbs
- 8) TOOLING: THERMOFORM PER MOLD DT9449 PER DART QSI 022. TRIM PER MOLD



PART NUMBER	DESCRIPTION
D3835-1KIV	KYDEX 6185, 0.125 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.125-P3-62015)
D3835-1KGY	KYDEX 6185, 0.125 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.125-P3-52068)

C	ADD STEEL GRAY COLOUR OPTION, ADD IVORY P/N D3835-1KIV AND ADD STEEL GRAY P/N D3835-1KGY (ZN A5-1)	PH	09.05.05
B	0.125 THICK WAS 0.080 (ZN A7-1) REASON: TO IMPROVE DURABILITY	PH	09.02.19
A	NEW ISSUE	PH	08.10.27
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH		
DATE	09.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3835 HAT BIN (BELL 407) SCALE NTS REV. C SHEET 1 OF 1 COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1